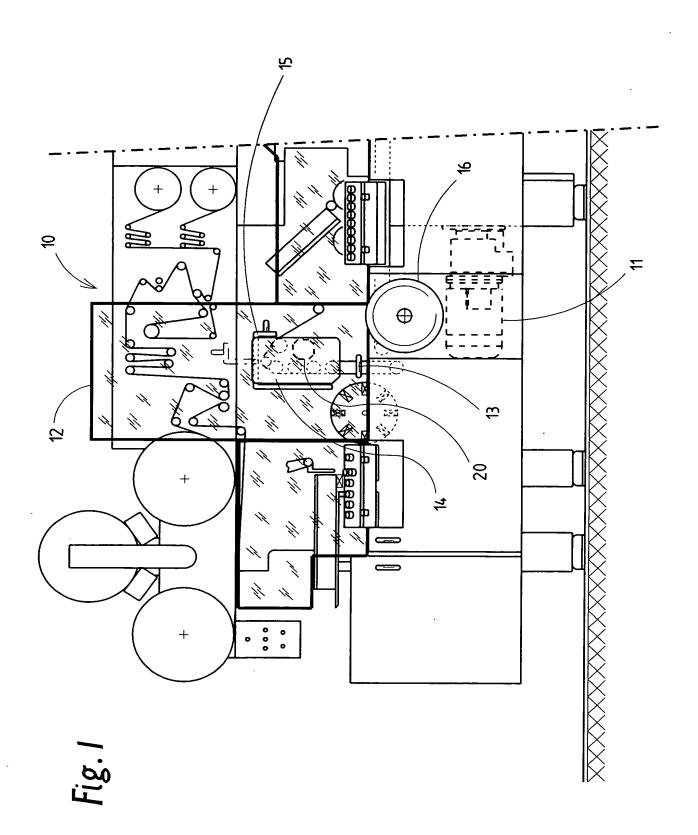
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Method and Device for Controlling a
Production Unit
Filed: October 24, 2005
Sughrue Ref: Q90908
1 of 3



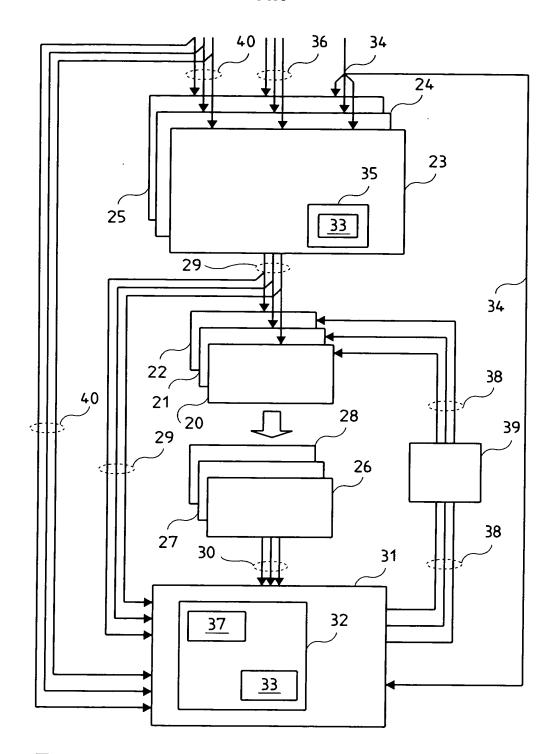


Fig.2

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3 of 3

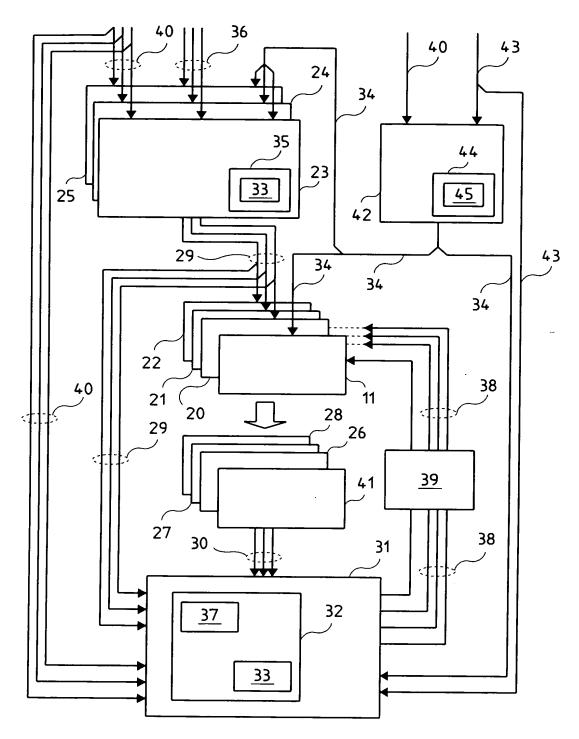


Fig.3